

Installation Instructions, ABB IRC5 (DSQC 679) Pendant Armor®:

- 1) Power-down the controller, and disconnect the pendant cable at the controller connection (do not disconnect from flex pendant).
- 2) Place bumper face up on clean dry surface. Pass controller connection through hole in bottom of bumper.



- 3) Unthread the Velcro hand strap from one side of the flex pendant.



- 4) Maneuver the flex pendant into the bottom of the bumper while pulling the cable through bumper. Depress the E-stop button (to its lowest position).



- 5) Turn the unit over, and pull the free end of hand strap through corresponding bumper cut-out.



- 6) Turn unit back over (screen facing you), and pull the bumper over top corners of the flex pendant.



- 7) Route the Velcro hand strap through the pendant cam (needle-nose pliers will aid installation). Ensure sufficient engagement between both sections of velcro hand strap.



- 8) Reconnect the controller cable.

- 9) Install cradle adapter to base of ABB cradle (reuse screws).



- 10) Reset E-stop button and power-up controller. Installation is complete.

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