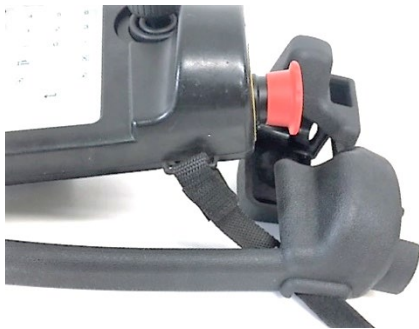


Installation Instructions, ABB S4C, S4C+ Pendant Armor®:

- 1) Power-down the controller.
- 2) From the back of the pendant, unthread the Velcro hand strap from the bottom of the flex pendant.



- 3) Place the bumper face-up on a clean, dry surface. Place the flex pendant atop the bumper. Maneuver the hand strap through the bottom strap cut-out. Depress the E-stop button (to its lowest position).



- 4) Begin by inserting the E-stop corner into the bumper. Pull the hand strap through the bumper as you go. Fully seat this corner.



- 5) Next, fit the upper-right corner of the bumper to the flex pendant. It is easier to fit the back portion first—then the front.



- 6) Pull the left sides of the bumper over the left side of the flex pendant. Note cut-out/notch for controller cord.

- 7) From the back of the bumpered pendant, thread the hand strap through the top strap cam. Ensure positive engagement between both sections of velcro on the hand strap.



- 8) Note: If your local safety requirements dictate unencumbered or direct access to the E-stop button, cut the protective rubber brow around the E-stop as your safety requirements dictate. A utility knife may be used to cut the Santoprene™.

- 9) Power-up the controller and reset E-stop button.
- 10) Installation is complete.

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