

Installation Instructions, Motoman XRC Pendant Armor®:

- 1) Power-down the controller, and disconnect the cable at the pendant
- 2) Remove the Velcro OEM hand strap completely from the pendant
- 3) Remove the OEM hanger (2-screws located on the back of the OEM pendant)
- 4) Place the bumper face up on a clean, dry surface
- 5) Lay the pendant atop the bumper
- 6) Begin by inserting the cable connection into the lower-left corner of the bumper. Ensure the hand-strap cam and cable connection are fully seated into the bumper



- 7) Once the corner is secure, pull the bumper across the bottom of the OEM pendant, then along the sides and over top of the pendant
- 8) Refit the Velcro OEM hand strap to the bumpered pendant (needle-nose pliers will aid with re-installation)
- 9) Turn the pendant over (face down), and install the hanger (re-use OEM screws)
- 10) Note: If local safety requirements dictate unencumbered or direct access to the E-stop button, cut the protective rubber brow as your safety requirements dictate. Molded cut-lines are embossed around the E-Stop brow. A utility knife may be used to cut the Santoprene™
- 11) Reconnect the controller cable
- 12) Apply the cable cuff and push into the corresponding cut-out on the bumper; secure with zip ties
- 13) Power-up the controller
- 14) Installation is complete

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